



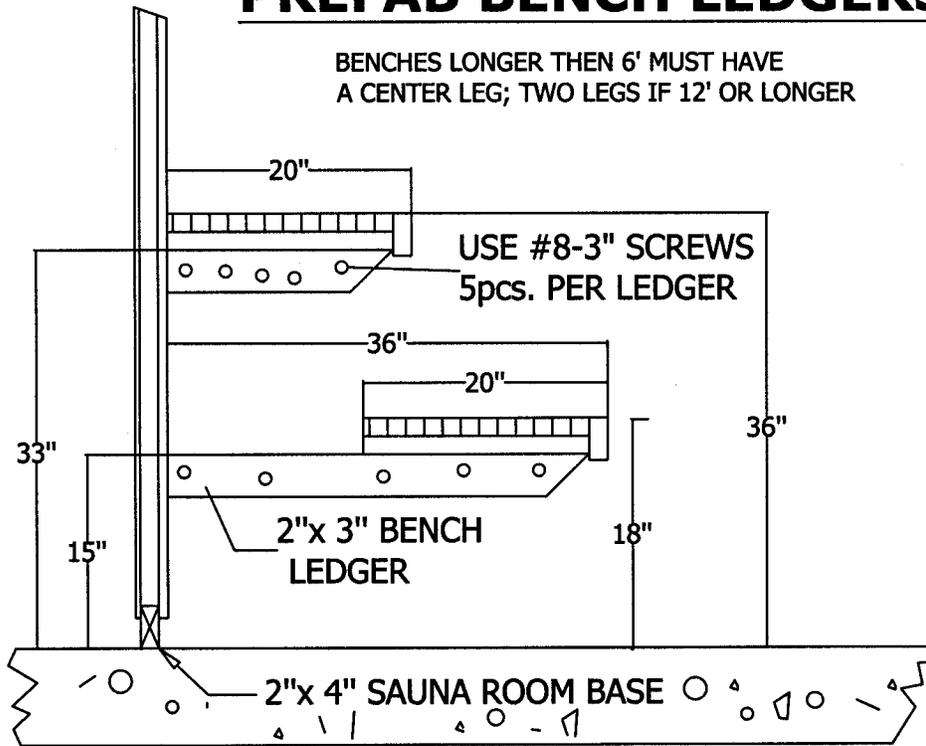
AM/CM PREFAB SAUNA INSTALLATION INSTRUCTIONS

NOTE: Sauna room should be installed over a level, waterproof floor (ceramic tile, concrete, vinyl). If floor is not level, bottom frame may be cut or should be shimmed up.

1. Assemble 2 x 4 base with screws provided.
2. Line up wall sections as per numbers on top left & right side of panels. (B1 matches up to B1, L1 to L1, etc.) To assemble sections, metal brackets slide into grooves and onto pins. To do this, lift panel an inch or two and slide into place; then slide down. Some panels may need to be tapped down into place with a block and hammer.
3. Start with left back corner. Set first panel in place on bottom plate. Then attach left wall panel in place. Set the rest of the back wall panels. Then continue with right and left wall sections. After left, right, and back walls are in place, set front left panel in place. Then the door section goes in. The last panel will be the front right. To get this panel to slide into place, it will be necessary to remove the screws from the 2 x 4 base at the front right corner. After panel slides in, screws can be reinstalled. For 6 x 8, 8 x 8, and 8 x 10 rooms, front wall order of installation is reversed, start with front right and end with front left.
4. Place door header piece in place and attach with screws provided.
5. Set ceiling panel or panels in place. (Front panel and back panels are marked).
6. Install 1 x 1 top molding. With screws provided, screw moldings into ceiling and walls.
7. Install 2 x 3 ledgers for benches with wood screws provided. Refer to sketch for proper heights.
8. Set benches in place.
9. Install Sauna heater by referring to information in wiring diagram provided with heater. Fill with stones provided (hose stones with water to clean first). Pack stones loosely between elements and on top until elements are completely covered. You may not need them all.
10. Install guard rail around heater with wood screws provided (see sketch).
11. Install upper vent in cut out.
12. Install Super Dek flooring between door and benches.
13. Hang thermometer 6" from ceiling, near but not directly above Sauna Heater, and hang bathing sign on exterior front wall. Warning signs should be placed above heater.
14. Install exterior corner moldings. Top moldings and seam moldings must be cut to size.
15. Seal entire door, inside & outside, (except for glass) with non-toxic water sealer (eg. Thompson's Waterseal).
16. Now you are ready for electrical wiring and hookup. (This should be provided by a qualified electrician as per wiring instructions provided with heater. For ease in wiring, aluminum stiff conduit is sealed within wall section for heater, control (if needed) and light. Junction box is provided for heater. Electrician should bring wire over ceiling of Sauna and down through conduit in front or side wall.

PREFAB BENCH LEDGERS

BENCHES LONGER THEN 6' MUST HAVE
A CENTER LEG; TWO LEGS IF 12' OR LONGER

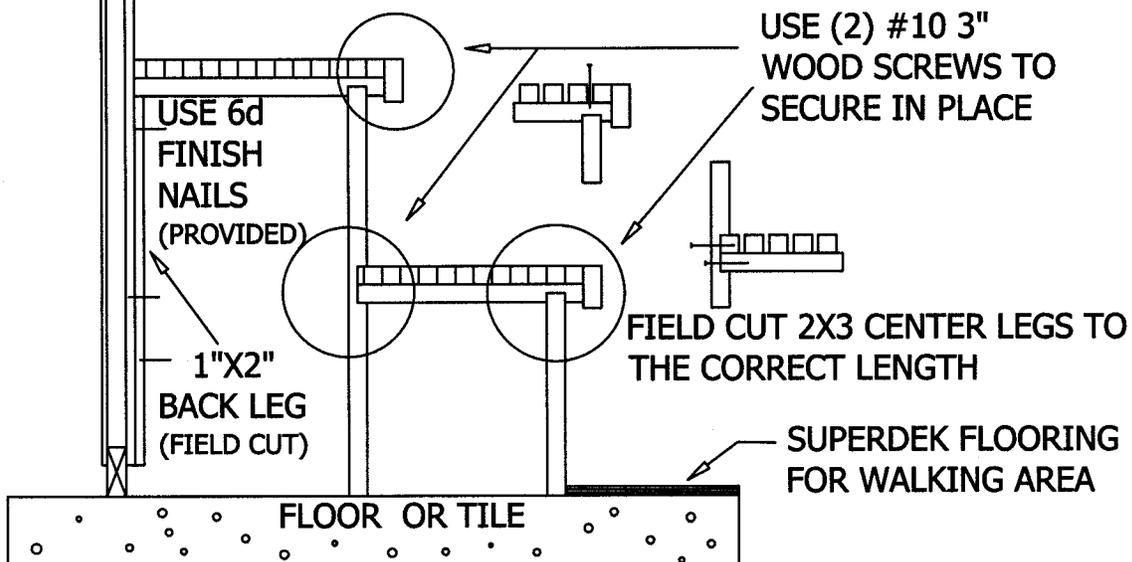


Standard ledger for upper benches is 18 1/2" long
Standard ledger for lower benches is 34 1/2" long

BENCH CENTER LEG DETAIL

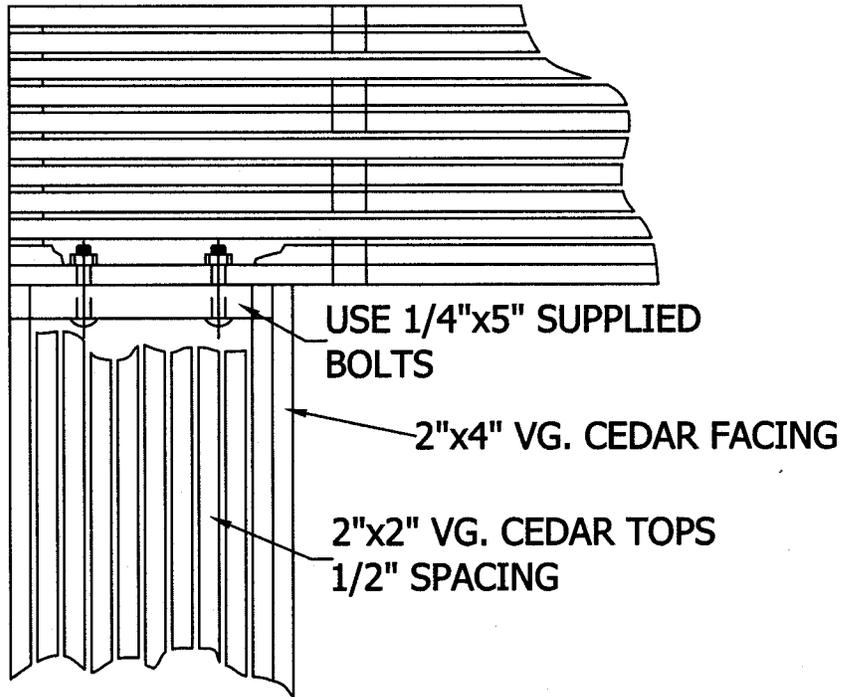
(Use if applicable)

WHEN INSTALLING BENCH OVER 6' LONG YOU
MUST USE CENTER LEG MADE OF 2"X3"



L BENCH CONNECTION

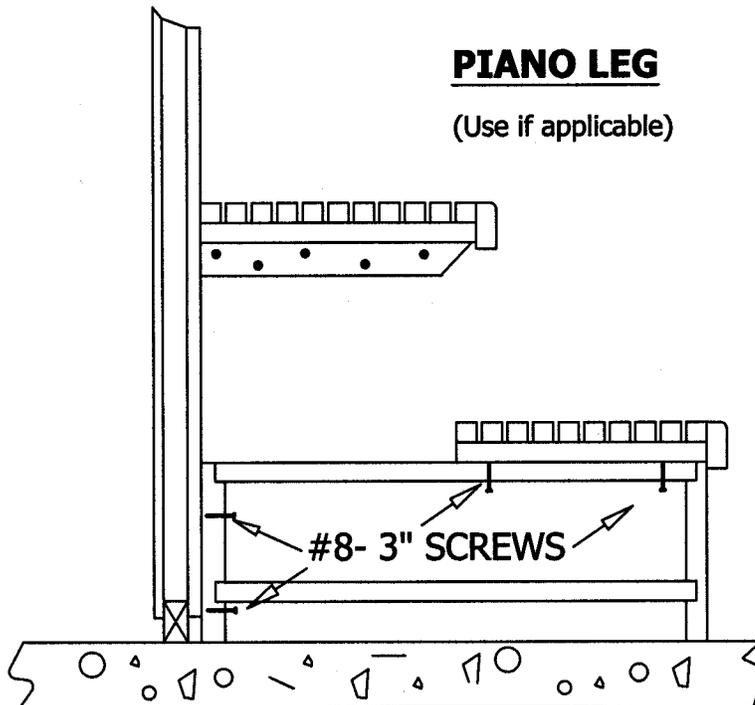
(Use if applicable)

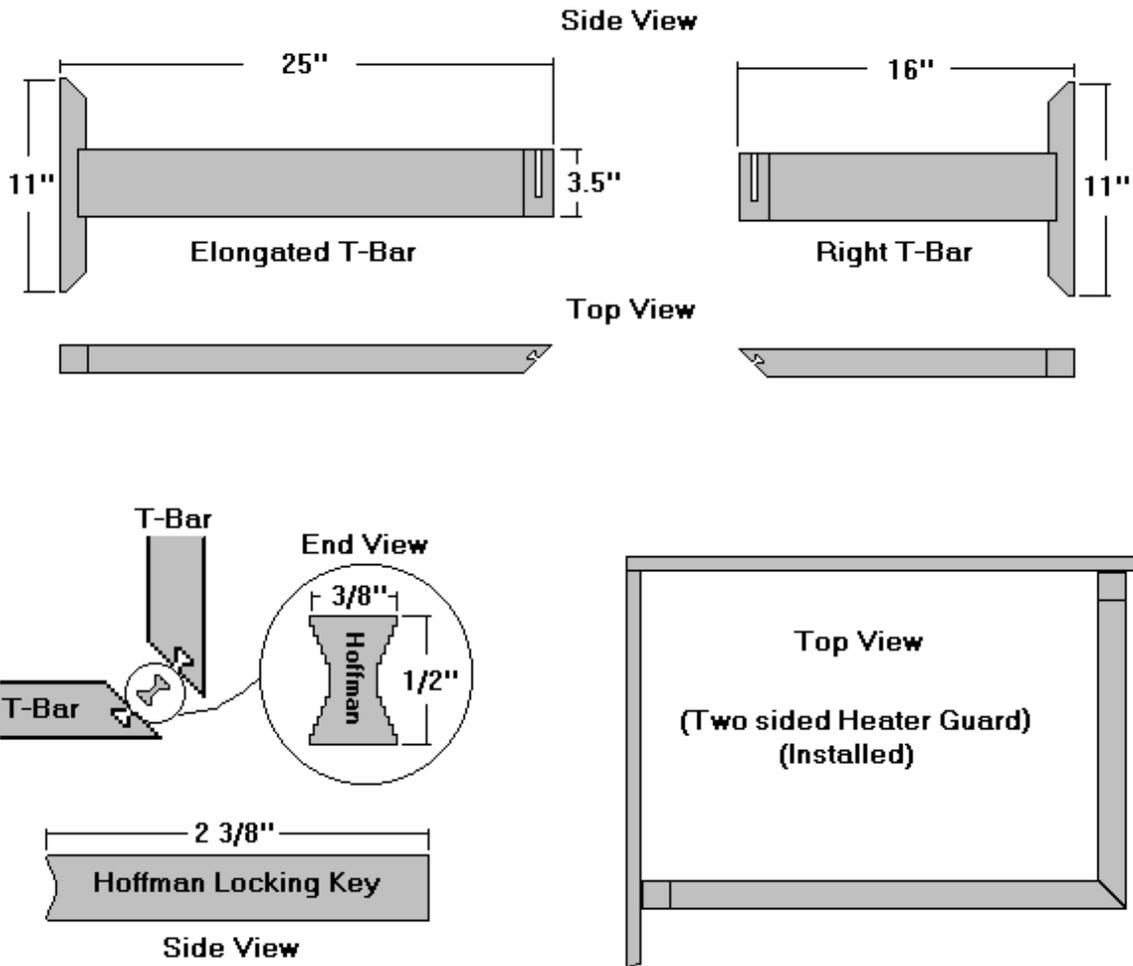


(Under side of benches shown)

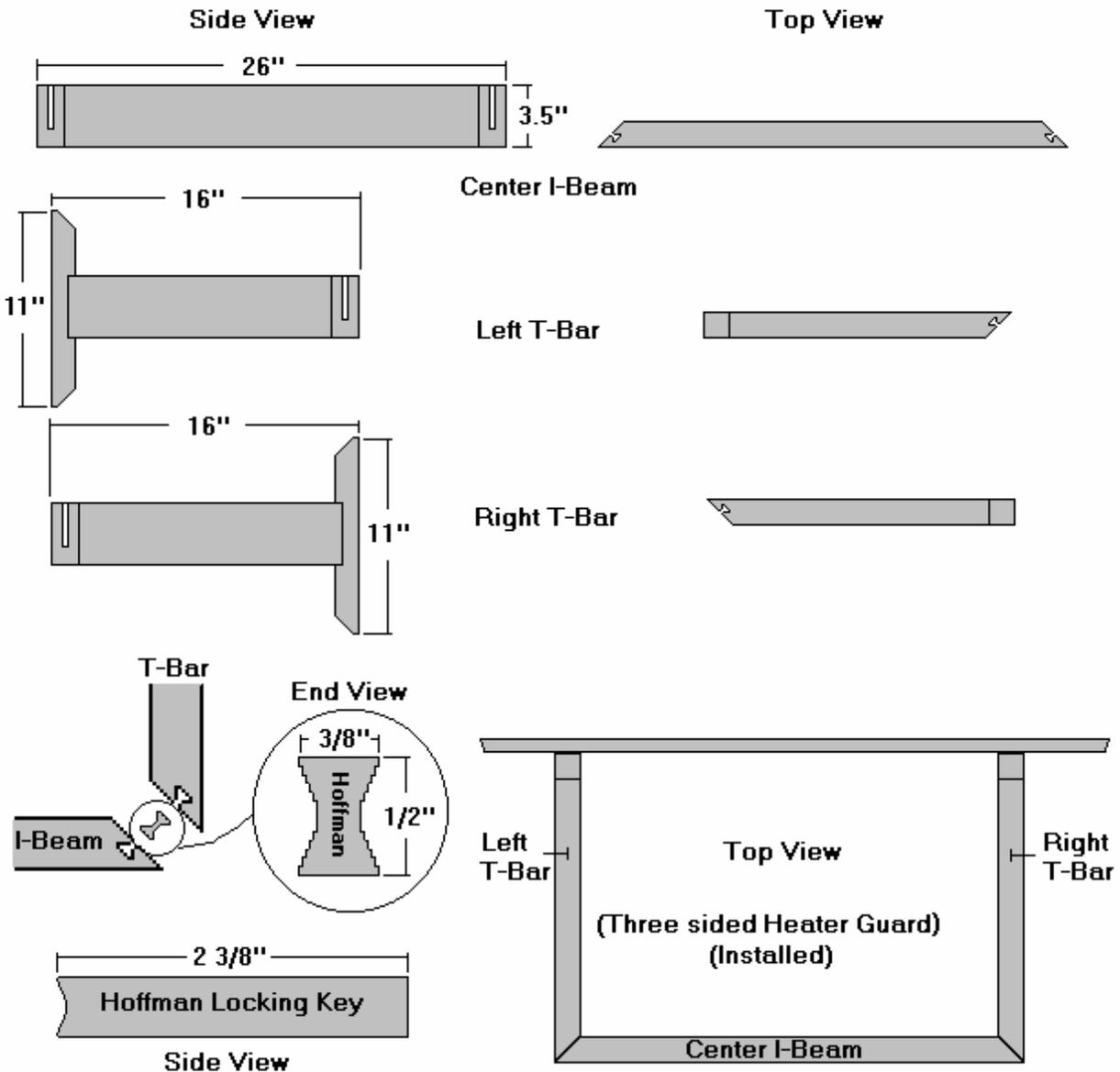
PIANO LEG

(Use if applicable)





Instructions: Turn the two T-Bars upside down exposing the grooves cut into the bottom side of the guardrail. Place the two 45-degree angles together to form one 90-degree angle. Insert the "Hoffman" Locking Key into the grooves of the two pieces. Place the two pieces on a clean flat surface, using a hammer force the Locking Key into the two grooves until it is flush with the wood surface. Turn the guardrail over so that the Locking Keys face the floor. After the heater is mounted, install the guardrail flush with the top of the heater casing. Use the wood screws provided, then insert the wood screw caps in the hole (do not use glue).



Instructions: Turn the two T-Bars and Center I-Beam upside down exposing the grooves cut into the bottom side of the guardrail. Starting with the Center I-Beam and either the left or right T-Bar place the two 45-degree angles together to form one 90-degree angle. Insert the "Hoffman" Locking Key into the grooves of the two pieces. Place the two pieces on a clean flat surface, using a hammer force the Locking Key into the two grooves until it is flush with the wood surface. Repeat this step with the second T-Bar. Turn the guardrail over so that the Locking Keys face the floor. After the heater is mounted, install the guardrail flush with the top of the heater casing. Use the wood screws provided, then insert the wood screw caps in the hole (do not use glue).